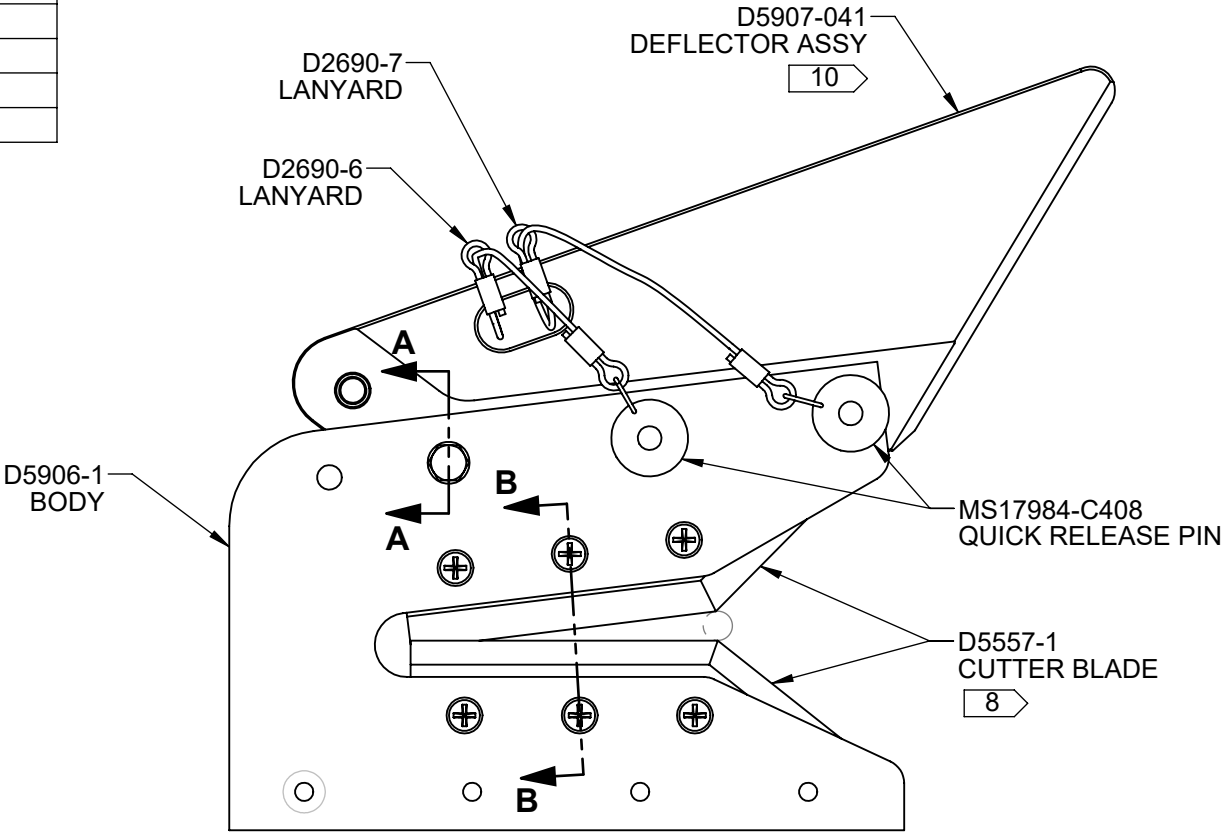
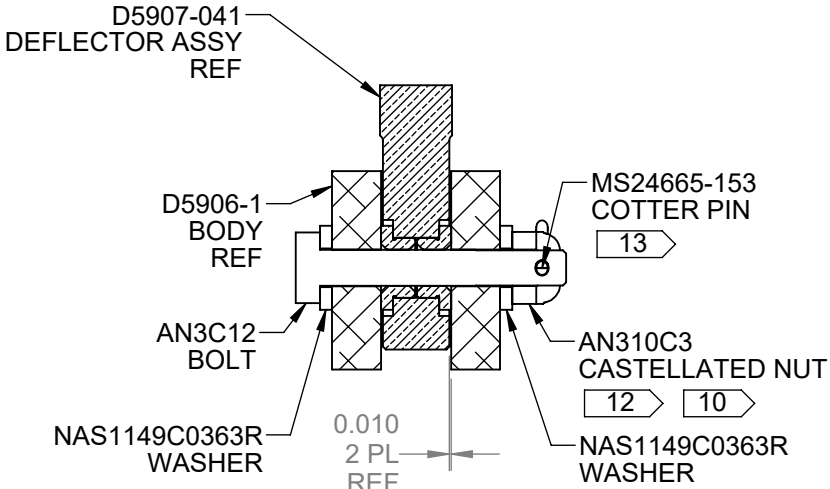


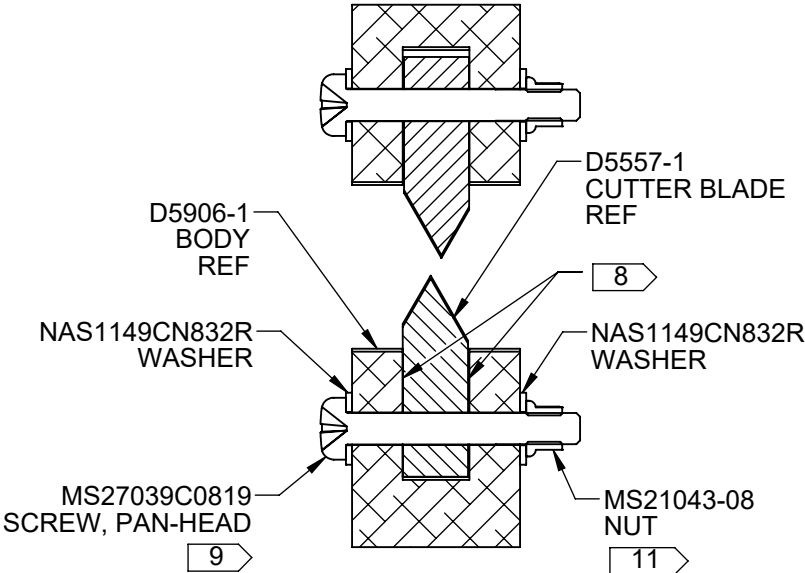
QTY -041	P/N	DESCRIPTION
X	D5904-041	LOWER CUTTER ASSY
2	D5557-1	CUTTER BLADE
1	D5906-1	BODY
1	D5907-041	DEFLECTOR ASSY
1	D2690-6	LANYARD
1	D2690-7	LANYARD
1	AN3C12	BOLT
1	AN310C3	CASTELLATED NUT
2	MS17984-C408	QUICK RELEASE PIN
6	MS21043-08	NUT
1	MS24665-153	COTTER PIN
6	MS27039C0819	SCREW, PAN HEAD
12	NAS1149CN832R	WASHER
2	NAS1149C0363R	WASHER



D5904-041 LOWER CUTTER ASSY



SECTION A-A
SCALE 2X



SECTION B-B
SCALE 2X, 3 PL

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: 3.07 lbs
 - 8) SEAL FAYING SURFACES WITH SEALANT, P/S 890, PR-1440, MIL-S-8802
 - 9) WET INSTALL FASTENERS WITH SEALANT, P/S 890, PR-1440, MIL-S-8802
 - 10) ENSURE DEFLECTOR CAN ROTATE FREELY WITHOUT QUICK RELEASE PINS INSTALLED.
 - 11) TORQUE TO 12 - 15 in.lbs
 - 12) TORQUE FINGER TIGHT + 1/4 TURN MAXIMUM TO ALIGN SLOT WITH SAFETY HOLE.
 - 13) SECURE NUT WITH COTTER PIN PER AC 43.13-1B.

PRELIMINARY ISSUE

A	NEW ISSUE	ZF	20.06.24
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	JC	DRAWING NO.	REV. A4
MFG. APPR.	JFS	LOWER CUTTER ASSY	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		D5904	NTS
DATE	20.06.24	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	